



Wisconsin Biofuels Initiatives: Growing Alternatives for Wisconsin

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Outline

- Why we are here!
- Renewable Fuels
- Biofuels Production in the State
- Ethanol Activities
- Biodiesel Activities
- Future Outlook for WI





Why we are here!





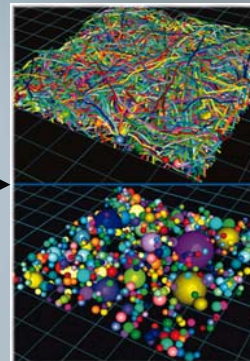
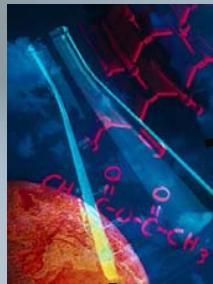
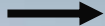
WI Dependence on Fossil Fuels

- Nearly 90% of WI's energy comes from coal, natural gas, petroleum and imported electricity
- Only 5% is from renewable sources
- 25% of our energy needs are used in transportation
 - Gasoline/Ethanol - 75%
 - Diesel - nearly 25%



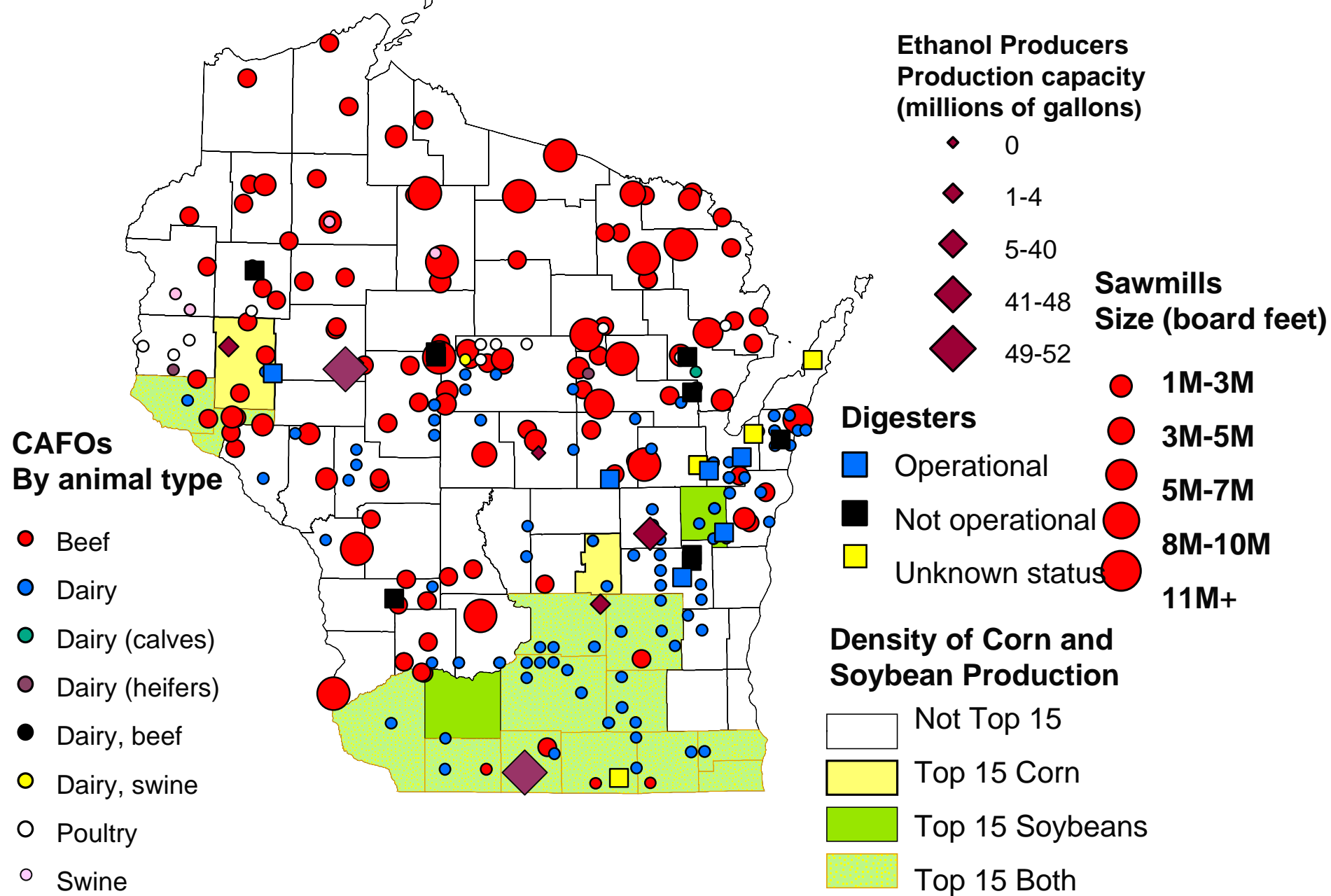
Part of a Long Term Vision

■ Biofuels, Biopower and Bioproducts



One of 18 industry concepts (Northrup Grumman, Global Sciences)

Wisconsin's Resources





Alternative Fuels in the Transportation Sector

- Alternative fuels include:
 - Ethanol, Biodiesel, Natural Gas, Propane, Hydrogen, Electricity, Methanol, P-series
- Biofuels - Ethanol and Biodiesel
- Information on the other fuels is located at
<http://www.eere.energy.gov/afdc/>



Biofuels

- A biofuel is any fuel that is derived from biomass with primary use in the transportation sector
 - Plants – corn, soybeans, switchgrass

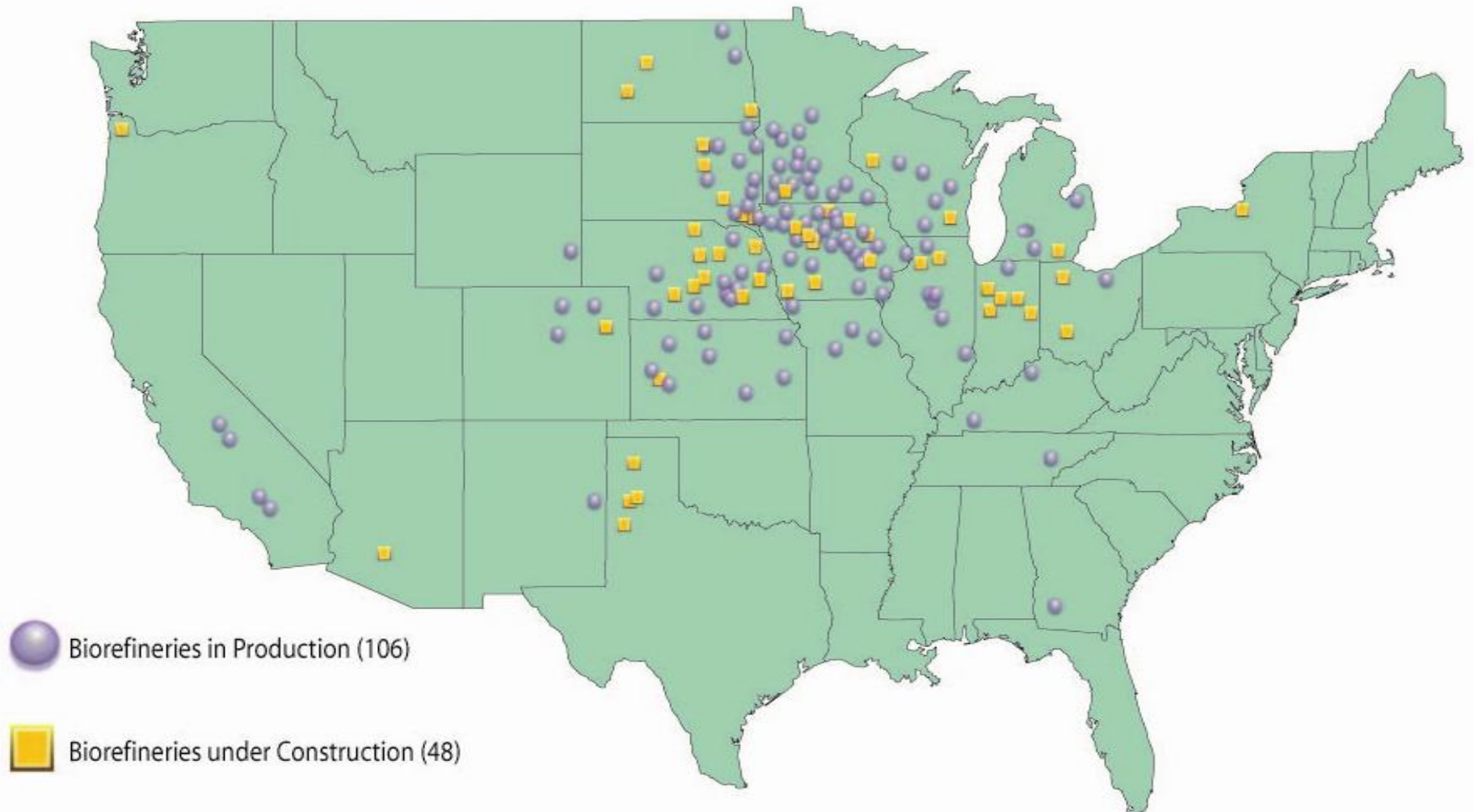




ETHANOL



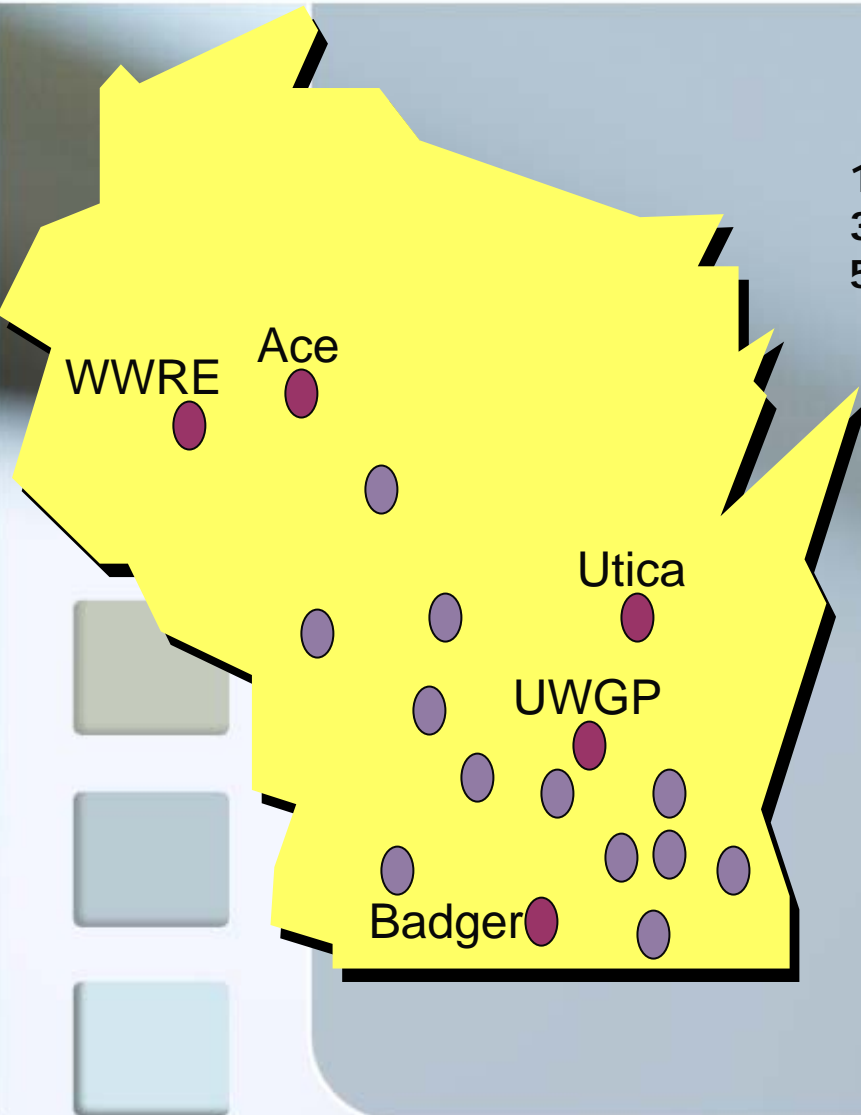
U.S. Ethanol Biorefinery Locations



Source: Renewable Fuels Association



Wisconsin Ethanol Production



5 Operating Ethanol Plants

Current Production: 200+ million gallons

- | | |
|---------------------------|-------------------------|
| 1) Badger Ethanol: Monroe | 2) Ace Ethanol: Stanley |
| 3) Utica Energy: Oshkosh | 4) UWGP: Friesland |
| 5) Western WI: Wheeler | |

3 Under Construction

Production potential: 220+ million gallons

- | |
|----------------------------|
| 6) United: Milton |
| 7) Renew Energy: Jefferson |
| 8) Castle Rock: Necedah |

Proposed Ethanol Plants

Proposed Production: 430+ million gallons

- | | | |
|--------------|----------------------|-------------|
| 9) Reedsburg | 10) Sparta | 11) Belmont |
| 12) Sharon | 13) Union Grove | |
| 14) Arena | 15) Wisconsin Rapids | |
| 16) Cambria | | |



Ethanol

HOW ETHANOL IS MADE

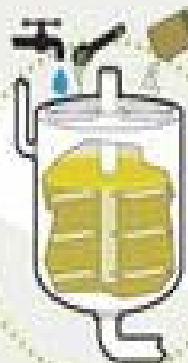
1 Corn kernels are removed.



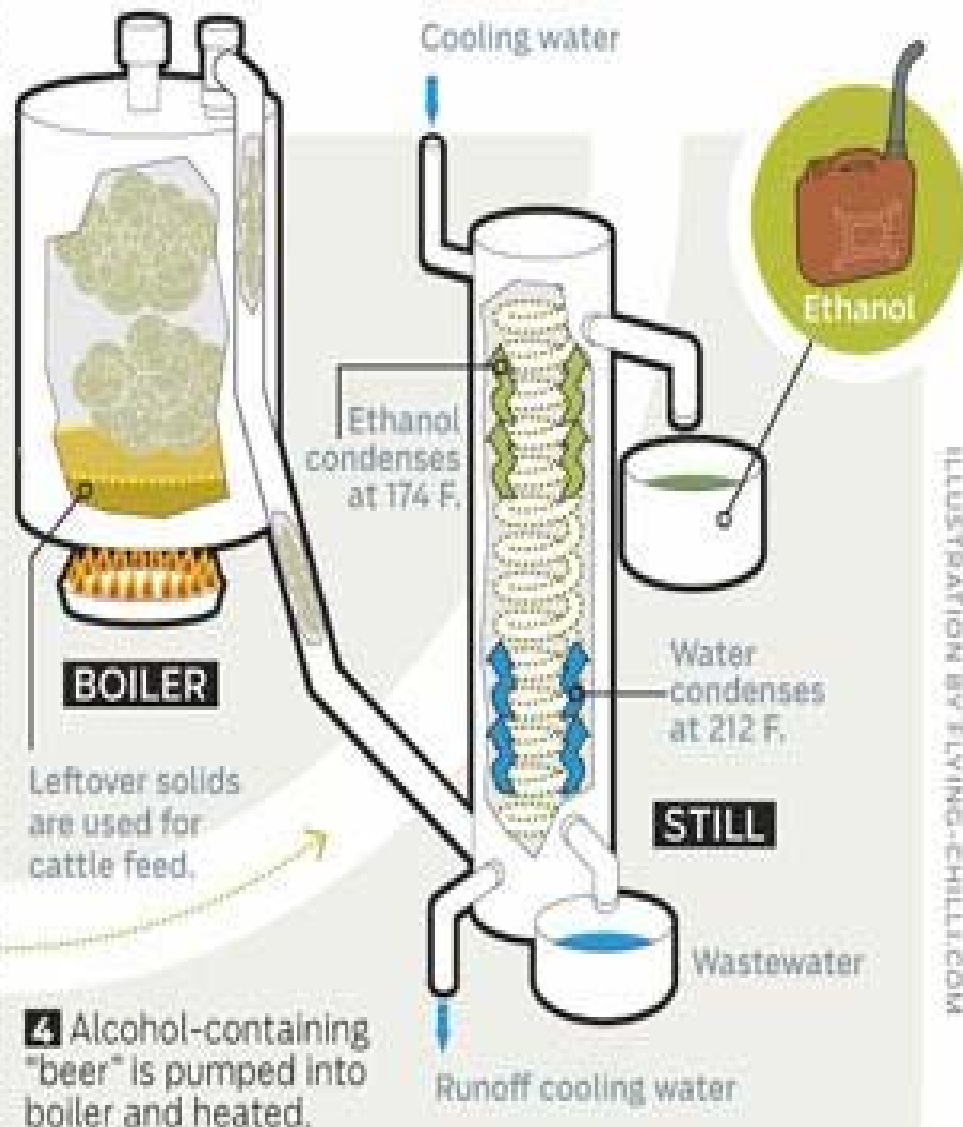
2 Kernels are then crushed in a mill.



3 Water and enzymes are added to the corn in a fermenter. Yeast is added later.



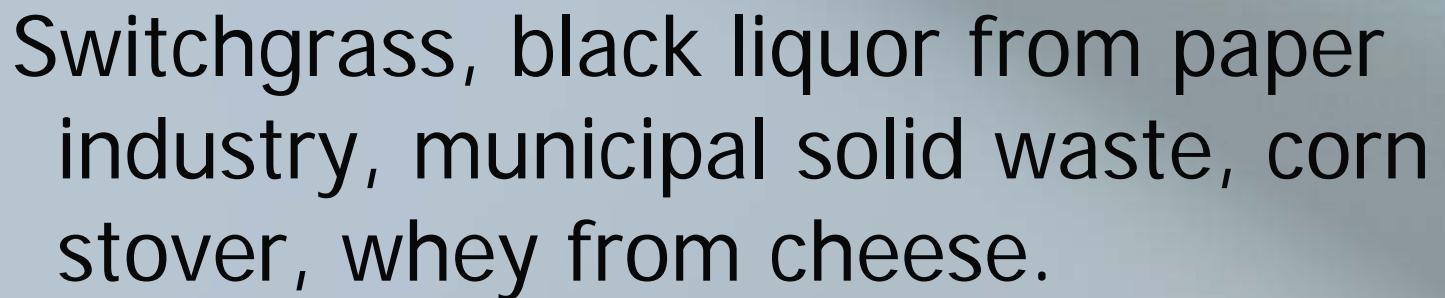
Ethanol for fuel is made with the same process that produces moonshine. Grain is crushed, fermented for several days and distilled to remove water.





Ethanol & Corn

- 20% of Wisconsin's corn crop, or 1 out of every 5 rows of corn, is used to make ethanol.
- One bushel of Corn (56 lbs) = 2.8 gallons
- Wisconsin produces 350 million bushels of corn per year
 - Using the whole corn crop we could produce 980 million gallons of ethanol per year.
- It takes 90 million bushels of corn to produce 250 million gallons of ethanol
- Ethanol production is the third largest use of U.S. corn, utilizing a record 1.43 billion bushels of corn in 2005.
- Ethanol production does not reduce the amount of food available for human consumption.





New Feedstocks

Wisconsin Ag News Headline
**“No Whey! Company Converts
Cheese Waste into Ethanol”**





Ethanol Use

- E10
 - Most of ethanol is purchased as blends of 10% ethanol and 90% gasoline
 - Can be used in all vehicles.
- E85
 - a blend of 85% ethanol and 15% gasoline.
 - Only a flexible fuel vehicle is capable of using this fuel
 - 40+ flexible fuel vehicles on the market



E85



- 55 E85 refueling stations in WI
- Growing consumer demand.
- Wisconsin's E85 use
 - 2004: 106,000 gallons
 - 2005: 787,000 gallons
 - 2006: well over 1.25 million
- \$1 of regular unleaded means 12 cents stays in WI and \$1 of E85 means 70 cents stays in WI



E85

- There are currently 5 million flex fuel vehicles that can use either gasoline or E85.
- Wisconsin had more than 117,500 flex fuel vehicles on the road.
- Many Wisconsin consumers are unaware they are operating alternate fueled vehicles.
- The State of Wisconsin alternative fuels fleet consists of approximately 1,700 vehicles, of those 1,600 are E85 capable FFVs.



Ethanol Challenges

- Energy ratio debate
- Less energy content
- Transportation
- Tight market
- Facilities limitations –
permitting/blending
- New Technology and Feedstocks
- Environmental Impact
- Corn/feed prices



BIODIESEL





Biodiesel

- Clarification – Biodiesel, SVO, and Waste Vegetable Oil are all different!
- Waste vegetable oil is used in vehicles that are converted to use the oil!
- Straight Vegetable Oil, SVO, is generally extruded and blended with diesel or used alone
- Biodiesel goes through a process called “transesterification” and then is blended with diesel fuel.

Biodiesel



- Pure Biodiesel (B100) or blended with petroleum diesel (B20).
- Available Feedstocks: Vegetable Oil (soy, canola, sunflower) Tallow & Fat, Waste vegetable oil
- Little or no engine modifications
- Use existing fuel distribution network
- Available now



Biodiesel Production

- 2006 Production – est. 4 million gallons
- There are three operating biodiesel plants in WI giving the state a total current production of 4 million gallons/year (MGY):
 - Renewable Alternatives, Green Bay
 - WRR Environmental Services Co, Inc, Eau Claire
 - Generation Bio, LLC, Kiel
- Sanimax Energy (construction), DeForest
- North Prairie Productions (equity), Evansville
- Proposed: Jefferson, Cashton, Butler, LaCrosse, Madison, Watertown, and Mauston, Milwaukee, Owen

Biodiesel Benefits

- Reduce air pollution and greenhouse gases
 - Substantial reduction of unburned hydrocarbons, carbon monoxide and particulate matter.
- Superior lubricity - additive
- Supports U.S. farmers
- Positive energy balance: 3.24

Biodiesel - Challenges

- Cold Weather Operation
- Crush Capacity- producing Feedstock to meet demand
- Emissions and Optimization






Wisconsin Biofuels Initiatives

Governor's Initiatives



- Declaration of Energy Independence
 - 25% of electricity and 25% of transportation fuel from renewable fuels by 2025.
 - Capture 10 percent of the market share for the production of renewable energy sources by 2030
 - Become leader in groundbreaking research



Energy Independence Program

- WI Energy Independence Fund
 - \$50 million in low interest loans for WI businesses to expand production & use of renewable energy.
- WI Energy Independence Tax Incentives
 - Tax credits available to gas stations & vehicle fleets to invest in E85 & biodiesel—increasing availability by more than 400%.
- WI Energy Independence Grant Program
 - \$20 million in grants available for companies & researchers developing new technology to increase renewable energy.



Federal Incentives

- Blenders Credit For Biodiesel (Including Agri-biodiesel) Mixtures
 - 50 cents per gallon of biodiesel (\$1.00 per gallon of agri-biodiesel)
- Volumetric Ethanol Excise Tax Credit
 - Offers 52 cents per gallon of ethanol included in qualified mixture (mixture to be used as fuel)
 - Taken only by blender
- Federal Alternative Fuel Vehicle Refueling Property Credit
 - Federal income tax credit for the installation of ethanol and biodiesel fueling systems
 - Provides a 30% federal income tax credit, up to \$30,000 per property
 - <http://www.irs.gov/pub/irs-pdf/f8911.pdf>



Wisconsin Strengths

- Agriculture, Food, and Forestry
- Existing Manufacturing Infrastructure
 - Food Processing
 - Paper
 - Major Manufacturers-engines/electronic systems/building material/plastics
- Emerging Ethanol and Biodiesel Industry
- World Class University
 - Plant genome
 - Engineering
 - Licensing
- Quality Workforce



Wisconsin Strategies

- Apply Technologies to Existing Industries
 - Reduce energy costs
 - Make new coproducts
 - Increase competitiveness
- Strengthen Emerging Industries to Leadership Positions
 - E.g. Ethanol, Biodiesel
- Develop “Leap Frog” Technologies
 - E.g. enzymes, hydrogen



Farm & Business Based Opportunities

- Energy Efficiency/ Waste to Energy
- Anaerobic Digesters
 - BioGas
 - Electricity
- BioFuels and BioPower
 - Current and future crops: grass & woody
- Other Renewable Energy
 - Wind, Solar, Geothermal
- Future Biochemicals and Products

QUESTIONS?

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